

SAFETY DATA SHEET

in accordance with 1907/2006/EC (REACH, as amended by 2015/830/EU) 29 CFR 1910.1200 and WHMIS 2015

Revision date: 9 November 2017

Initial date of issue: 2 May 2007

SDS No. 235A-15

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

ARC 858 (Part A), ARC 5 (Part A)

1.2. Relevant identified uses of the substance or mixture and uses advised against

ARC Polymer Composite. Repair damage caused by impact, abrasion, erosion or corrosion; rebuild worn areas; fill holes and cracks; provide abrasion resistant surfaces.

1.3. Details of the supplier of the safety data sheet

Company:

A.W. CHESTERTON COMPANY
860 Salem Street
Groveland, MA 01834-1507, USA
Tel. +1 978-469-6446 Fax: +1 978-469-6785
(Mon. - Fri. 8:30 - 5:00 PM EST)
SDS requests: www.chesterton.com
E-mail (SDS questions): ProductMSDSs@chesterton.com
E-mail: customer.service@chesterton.com
Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive,
Unit 105, Burlington, Ontario L7L 4X8 – Tel. 905-335-5055
EU: Chesterton International GmbH, Am Lenzenfleck 23,
D85737 Ismaning, Germany – Tel. +49-89-996-5460

Supplier:

1.4. Emergency telephone number

24 hours per day, 7 days per week
Call Infotrac: 1-800-535-5053
Outside N. America: +1 352-323-3500 (collect)
NSW Poisons Information Centre (Australia): 13 11 26

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
Aquatic Chronic 2, H411

2.1.2. Australian statement of hazardous nature

Hazardous according to criteria of Safe Work Australia.

2.1.3. Additional information

For full text of H-statements: see SECTIONS 2.2 and 16.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Hazard pictograms:



Signal word:

Warning

Hazard statements:	H315	Causes skin irritation.
	H317	May cause an allergic skin reaction.
	H319	Causes serious eye irritation.
	H411	Toxic to aquatic life with long lasting effects.
Precautionary statements:	P264	Wash skin thoroughly after handling.
	P273	Avoid release to the environment.
	P280	Wear protective gloves and eye/face protection.
	P302/352	IF ON SKIN: Wash with plenty of soap and water.
	P305/351/338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P333/313	If skin irritation or rash occurs: Get medical advice/attention.
	P337/313	If eye irritation persists: Get medical advice/attention.
	P362/364	Take off contaminated clothing and wash it before reuse.
	P391	Collect spillage.
	P501	Dispose of contents/container to an approved waste disposal plant.

Supplemental information: None

2.3. Other hazards

The safety and health hazards are detailed separately for Part A and Part B. The final cured material is considered nonhazardous. Upon machining, refer to the precautions in the safety data sheets for Part A and Part B.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Hazardous Ingredients ¹	% Wt.	CAS No./ EC No.	REACH Reg. No.	CLP/GHS Classification
Epoxy resin (number average molecular weight <= 700)	30-40	25068-38-6 500-033-5	NA	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Epoxy resin (number average molecular weight <= 700)	10-20	9003-36-5* 500-006-8	01-211945 4392-40	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Other ingredients:				
Silicon carbide	15-20	409-21-2 206-991-8	NA	Not classified**
Titanium dioxide	1-2	13463-67-7 236-675-5	01-211948 9379-17	Not classified**

*Alternative CAS No: 28064-14-4.

**Substance with a workplace exposure limit.

For full text of H-statements: see SECTION 16.

¹ Classified according to: * 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L.O. 111F), California Proposition 65
* 1272/2008/EC, GHS, REACH
* WHMIS 2015
* Safe Work Australia

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation:	Remove person to fresh air and keep comfortable for breathing. Call a physician if you feel unwell.
Skin contact:	Remove contaminated clothing. Wash clothing before reuse. Wash skin with soap and water. Consult physician.
Eye contact:	Flush eyes for at least 15 minutes with large amounts of water. Contact physician if irritation persists.
Ingestion:	Do not induce vomiting. Contact physician immediately.
Protection of first-aiders:	No action shall be taken involving any personal risk or without suitable training. Avoid contact with the product while providing aid to the victim. See section 8 for recommendations on personal protective equipment.

4.2. Most important symptoms and effects, both acute and delayed

Moderate eye and skin irritant. May cause skin sensitization as evidence by rashes or hives.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIREFIGHTING MEASURES**5.1. Extinguishing media****Suitable extinguishing media:** Carbon dioxide, dry chemical, foam or water fog**Unsuitable extinguishing media:** None known**5.2. Special hazards arising from the substance or mixture**

Container may rupture from gas generation when exposed to intense heat.

5.3. Advice for firefighters

Cool exposed containers with water. Recommend Firefighters wear self-contained breathing apparatus.

Flammability Classification: –**HAZCHEM Emergency Action Code:** 2 Z**SECTION 6: ACCIDENTAL RELEASE MEASURES****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid skin contact. Utilize exposure controls and personal protection as specified in Section 8.

6.2. Environmental Precautions

Keep out of sewers, streams and waterways.

6.3. Methods and material for containment and cleaning up

Scoop up and transfer to a suitable container for disposal.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE**7.1. Precautions for safe handling**

Wash skin thoroughly after handling. Utilize exposure controls and personal protection as specified in Section 8. Remove contaminated clothing immediately. Wash clothing before reuse. Contaminated work clothing must not be allowed out of the workplace. Contaminated leather including shoes cannot be decontaminated and should be discarded. Avoid creating and breathing dust during removal, drilling, grinding, sawing or sanding.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry area.

7.3. Specific end use(s)

No special precautions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1. Control parameters****Occupational exposure limit values**

Ingredients	OSHA PEL ¹		ACGIH TLV ²		UK WEL ³		AUSTRALIA ES ⁴	
	ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³
Epoxy resin (number average molecular weight <= 700)	–	–	–	–	–	–	–	–
Silicon carbide	(total)	15	(total)	10	(total)	10	–	10
	(resp)	5	(resp)	3	(resp)	4	–	–
Titanium dioxide	–	15	–	10	(total)	10	–	10
	–	–	–	–	(resp)	4	–	–

¹ United States Occupational Health & Safety Administration permissible exposure limits

² American Conference of Governmental Industrial Hygienists threshold limit values

³ EH40 Workplace exposure limits, Health & Safety Executive

⁴ Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003]

Derived No Effect Level (DNEL) according to Regulation (EC) No 1907/2006:

Workers

Substance	Route of exposure	Potential health effects	DNEL
Epoxy resin (CAS no. 9003-36-5)	Inhalation	Acute effects, local / Acute effects, systemic	no data available
		Chronic effects, local	no data available
		Chronic effects, systemic	29.39 mg/m ³
	Dermal	Acute effects, local	0.0083 mg/cm ²
		Acute effects, systemic	no data available
		Chronic effects, local	no data available
Titanium dioxide	Inhalation	Chronic effects, systemic	104.15 mg/kg bw/day
		Chronic effects	10 mg/m ³

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No 1907/2006:

Substance	Environmental protection target	PNEC
Epoxy resin (CAS no. 9003-36-5)	Fresh water	0.003 mg/l
	Marine water	0.0003 mg/l
	Water, intermittent release	0.0254 mg/l
	Freshwater sediments	0.294 mg/kg
	Marine sediments	0.0294 mg/kg
	Microorganisms in sewage treatment	10 mg/l
	Soil (agricultural)	0.237 mg/kg
Titanium dioxide	Fresh water	0.184 mg/l
	Marine water	0.0184 mg/l
	Water	0.193 mg/l
	Freshwater sediments	1000 mg/kg
	Marine sediments	100 mg/kg
	Microorganisms in sewage treatment	100 mg/l
	Soil (agricultural)	100 mg/kg

8.2. Exposure controls

8.2.1. Engineering measures

No special requirements. If exposure limits are exceeded, provide adequate ventilation. If it is necessary to alter the final cured product such that dust may be generated, use adequate dust extraction or damp down.

8.2.2. Individual protection measures

Respiratory protection: Not normally needed. If exposure limits are exceeded, use a half or full-face respirator with combined dust/organic vapour filter (e.g., EN filter type A-P2).

Protective gloves: Chemical resistant gloves (e.g., nitrile rubber, butyl rubber, neoprene, PVC)

Eye and face protection: Safety glasses

Other: Impervious clothing as necessary to prevent skin contact.

8.2.3. Environmental exposure controls

Refer to sections 6 and 12.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties**

Physical state	paste	Odour	sweet odor
Colour	white	Odour threshold	not determined
Initial boiling point	not applicable	Vapour pressure @ 20°C	not determined
Melting point	not determined	% Aromatics by weight	0%
% Volatile (by volume)	< 1%	pH	not applicable
Flash point	> 249°C (> 480°F)	Relative density	1.6 kg/l
Method	PM Closed Cup	Weight per volume	13.5 lbs/gal.
Viscosity	not determined	Coefficient (water/oil)	< 1
Autoignition temperature	not determined	Vapour density (air=1)	> 1
Decomposition temperature	no data available	Rate of evaporation (ether=1)	< 1
Upper/lower flammability or explosive limits	not determined	Solubility in water	insoluble
Flammability (solid, gas)	not applicable	Oxidising properties	not applicable
Explosive properties	not applicable		

9.2. Other information

None

SECTION 10: STABILITY AND REACTIVITY**10.1. Reactivity**

Refer to sections 10.3 and 10.5.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

No dangerous reactions known under conditions of normal use.

10.4. Conditions to avoid

Temperatures above 300°C (572°F).

10.5. Incompatible materials

Strong mineral acids and bases, strong organic bases and strong oxidizers like liquid Chlorine and concentrated Oxygen.

10.6. Hazardous decomposition products

Carbon Monoxide, aldehydes, acids and other toxic fumes.

SECTION 11: TOXICOLOGICAL INFORMATION**11.1. Information on toxicological effects**

Primary route of exposure under normal use: Skin and eye contact. Personnel with pre-existing skin and eye disorders and skin allergies may be aggravated by exposure.

Acute toxicity -**Oral:**

Based on available data on components, the classification criteria are not met.

Substance	Test	Result
Epoxy resin	LD50, rat	> 5000 mg/kg
Titanium dioxide	LD50, rat	> 10000 mg/kg

Dermal:

Substance	Test	Result
Epoxy resin	LD50, rabbit	> 2000 mg/kg
Titanium dioxide	LD50, rabbit	> 10000 mg/kg

Inhalation:

Substance	Test	Result
Epoxy resin (CAS no. 25068-38-6)	LC0, rat, 5-8 h	No mortality at vapor saturation level
Titanium dioxide	LC50, rat, 4 h	> 6.82 mg/l

Skin corrosion/irritation: Causes skin irritation.

Substance	Test	Result
Epoxy resin	Skin irritation, rabbit	Moderate irritation
Titanium dioxide	Skin irritation, rabbit	Not irritating

Serious eye damage/irritation: Causes serious eye irritation.

Substance	Test	Result
Epoxy resin (CAS no. 25068-38-6)	Eye irritation, rabbit	Mild irritation / Moderate irritation
Titanium dioxide	Eye irritation, rabbit	Not irritating

Respiratory or skin sensitisation: May cause an allergic skin reaction.

Substance	Test	Result
Epoxy resin	Skin sensitization, guinea pig	Sensitizing
Titanium dioxide	Skin sensitization, guinea pig	Not sensitizing

Germ cell mutagenicity: Epoxy resin, Silicon carbide, Titanium dioxide: based on available data, the classification criteria are not met.

Carcinogenicity: The International Agency for Research on Cancer (IARC) has designated inhaled titanium dioxide as possibly carcinogenic to humans (group 2B). The titanium dioxide in this product does not separate from the mixture or in of itself become air-borne, therefore it does not present a hazard in normal use. Epoxy resin: based on available data, the classification criteria are not met.

Reproductive toxicity: Epoxy resin, Silicon carbide, Titanium dioxide: based on available data, the classification criteria are not met.

STOT-single exposure: Not expected to cause toxicity.

STOT-repeated exposure: Not expected to cause toxicity.

Aspiration hazard: Based on available data, the classification criteria are not met.

Other information: None known

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

Epoxy resin (number average molecular weight \leq 700) is toxic to aquatic organisms and may cause long-term adverse effects in the aquatic environment (LC50/EC50 between 1 and 10 mg/l in the most sensitive species).

12.2. Persistence and degradability

Unreacted components (Parts A and B), improperly released to the environment, can cause ground and water pollution. Epoxy resin (number average molecular weight \leq 700): not readily biodegradable (5% biodegradation, OECD 301F, 28 days).

12.3. Bioaccumulative potential

Epoxy resin (number average molecular weight \leq 700): log Kow = 2.64 – 3.78, low to moderate potential for bioaccumulation.

12.4. Mobility in soil

Paste. Insoluble in water. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9). Epoxy resin (number average molecular weight \leq 700): if product enters soil, it will be mobile and may contaminate groundwater (log Koc \leq 3.65).

12.5. Results of PBT and vPvB assessment

Not available

12.6. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS**13.1. Waste treatment methods**

Combine resin and curative. The final cured material is considered nonhazardous. Unreacted components are a special waste (classified as hazardous according to 2008/98/EC). May be incinerated at an appropriate facility. Check local, state and national/federal regulations and comply with the most stringent requirement.

SECTION 14: TRANSPORT INFORMATION**14.1. UN number**

ADR/RID/ADN/IMDG/ICAO: UN3082
TDG: UN3082
US DOT: UN3082

14.2. UN proper shipping name

ADR/RID/ADN/IMDG/ICAO: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)
TDG: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)
US DOT: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)

14.3. Transport hazard class(es)

ADR/RID/ADN/IMDG/ICAO: 9
TDG: 9
US DOT: 9

14.4. Packing group

ADR/RID/ADN/IMDG/ICAO: III
TDG: III
US DOT: III

14.5. Environmental hazards

MARINE POLLUTANT

14.6. Special precautions for user

NO SPECIAL PRECAUTIONS FOR USER

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

NOT APPLICABLE

14.8. Other information

US DOT: ERG NO.171,

May be shipped as NON-RESTRICTED in non-bulk packagings (119 gallons or less) by motor vehicle, rail car or aircraft.
 (49 CFR 171.4(c))

IMDG: EmS. F-A, S-F

May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less. (IMDG CODE Amendment 37-14, 2.10.2.7)

ICAO/IATA: May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less. (IATA Dangerous Goods Regulation 56th edition, 4.4 Special Provisions A197)

ADR: Classification code M6 Tunnel restriction code (E)

May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less. (ADR 2015 Volume 1, Chapter 3.3 Special Provisions 375)

SECTION 15: REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****15.1.1. EU regulations**

Authorisations under Title VII: Not applicable

Restrictions under Title VIII: None

Other EU regulations: Directive 94/33/EC on the protection of young people at work.

15.1.2. National regulations**US EPA SARA TITLE III****312 Hazards:**

Immediate
 Delayed

313 Chemicals:

None

Other national regulations:

National implementation of the EC Directive referred to in section 15.1.1.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION

Abbreviations and acronyms: ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
 ATE: Acute Toxicity Estimate
 BCF: Bioconcentration Factor
 cATpE: Converted Acute Toxicity point Estimate
 CLP: Classification Labelling Packaging Regulation (1272/2008/EC)
 ES: Exposure Standard
 GHS: Globally Harmonized System
 ICAO: International Civil Aviation Organization
 IMDG: International Maritime Dangerous Goods
 LC50: Lethal Concentration to 50 % of a test population
 LD50: Lethal Dose to 50% of a test population
 LOEL: Lowest Observed Effect Level
 N/A: Not Applicable
 NA: Not Available
 NOEC: No Observed Effect Concentration
 NOEL: No Observed Effect Level
 OECD: Organization for Economic Co-operation and Development
 PBT: Persistent, Bioaccumulative and Toxic substance
 (Q)SAR: Quantitative Structure-Activity Relationship
 REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)
 REL: Recommended Exposure Limit
 RID: Regulations concerning the International Carriage of Dangerous Goods by Rail
 SDS: Safety Data Sheet
 STEL: Short Term Exposure Limit
 STOT RE: Specific Target Organ Toxicity, Repeated Exposure
 STOT SE: Specific Target Organ Toxicity, Single Exposure
 TDG: Transportation of Dangerous Goods (Canada)
 TWA: Time Weighted Average
 US DOT: United States Department of Transportation
 vPvB: very Persistent and very Bioaccumulative substance
 WEL: Workplace Exposure Limit
 WHMIS: Workplace Hazardous Materials Information System
 Other abbreviations and acronyms can be looked up at www.wikipedia.org.

Key literature references and sources for data: Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST)
 Chemical Classification and Information Database (CCID)
 European Chemicals Agency (ECHA) - Information on Chemicals
 Hazardous Chemical Information System (HCIS)
 National Institute of Technology and Evaluation (NITE)
 Swedish Chemicals Agency (KEMI)
 U.S. National Library of Medicine Toxicology Data Network (TOXNET)

Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008 [CLP] / GHS:

Classification	Classification procedure
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Bridging principle "Dilution"
Aquatic Chronic 2, H411	Calculation method

Relevant H-statements: H315: Causes skin irritation.
 H317: May cause an allergic skin reaction.
 H319: Causes serious eye irritation.
 H411: Toxic to aquatic life with long lasting effects.

Hazard pictogram names: Exclamation mark, environment

Changes to the SDS in this revision: Sections 3, 4.1.

Date of last revision: 9 November 2017

Further information: None

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.

SAFETY DATA SHEET

in accordance with 1907/2006/EC (REACH, as amended by 2015/830/EU) 29 CFR 1910.1200 and WHMIS 2015

Revision date: 26 April 2018

Initial date of issue: 1 May 2007

SDS No. 235B-18a

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

ARC 858 (Part B)

1.2. Relevant identified uses of the substance or mixture and uses advised against

ARC Polymer Composite. Repair damage caused by impact, abrasion or erosion and chemical attack.

1.3. Details of the supplier of the safety data sheet

Company:

A.W. CHESTERTON COMPANY
860 Salem Street
Groveland, MA 01834-1507, USA
Tel. +1 978-469-6446 Fax: +1 978-469-6785
(Mon. - Fri. 8:30 - 5:00 PM EST)
SDS requests: www.chesterton.com
E-mail (SDS questions): ProductMSDSs@chesterton.com
E-mail: customer.service@chesterton.com

Supplier:

Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive,
Unit 105, Burlington, Ontario L7L 4X8 - Tel. 905-335-5055
EU: Chesterton International GmbH, Am Lenzenfleck 23,
D85737 Ismaning, Germany – Tel. +49-89-996-5460

1.4. Emergency telephone number

24 hours per day, 7 days per week
Call Infotrac: 1-800-535-5053
Outside N. America: +1 352-323-3500 (collect)
NSW Poisons Information Centre (Australia): 13 11 26

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Skin Corr. 1B, H314
Eye Dam. 1, H318
Acute Tox. 4, H302
Skin Sens. 1, H317

2.1.2. Classification according to WHMIS 1988

E: Corrosive materials; D2B: Toxic materials causing other effects

2.1.3. Australian statement of hazardous nature

Hazardous according to criteria of Safe Work Australia.

2.1.4. Additional information

For full text of H-statements: see SECTIONS 2.2 and 16.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Hazard pictograms:



Signal word:

Danger

Hazard statements:	H314	Causes severe skin burns and eye damage.
	H302	Harmful if swallowed.
	H317	May cause an allergic skin reaction.
Precautionary statements:	P280	Wear protective gloves/clothing and eye/face protection.
	P303/361/353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
	P305/351/338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P301/330/331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
	P310	Immediately call a POISON CENTER or doctor/physician.
	P333/313	If skin irritation or rash occurs: Get medical advice/attention.
	P363	Wash contaminated clothing before reuse.
Supplemental information:	None	

2.3. Other hazards

The safety and health hazards are detailed separately for Part A and Part B. The final cured material is considered nonhazardous. Upon machining, refer to the precautions in the safety data sheets for Part A and Part B.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.2. Mixtures**

Hazardous Ingredients ¹	% Wt.	CAS No./ EC No.	REACH Reg. No.	CLP/GHS Classification
1,2-Ethanediamine, N-(2-aminoethyl)-, reaction products with bisphenol A diglycidyl ether homopolymer	30-40	68411-71-2 270-141-2	NA	Acute Tox. 4, H302
Diethylenetriamine*	10-15	111-40-0 203-865-4	01-211947 3793-27	Acute Tox. 2, H330 Acute Tox. 4, H302/312 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 Skin Sens. 1, H317
Other ingredients ¹ :				
Silicon carbide	30-40	409-21-2 206-991-8	NA	Not classified**
Silica (Quartz)	< 0.2	14808-60-7 238-878-4	NA	Not classified**

*This component is toxic by inhalation if sprayed or if aerosol/mist is created. The mixture is neither present in aerosol form nor may aerosols occur.

**Substance with a workplace exposure limit.

For full text of H-statements: see SECTION 16.

¹ Classified according to: * 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L.O. 111F), California Proposition 65
* 1272/2008/EC, GHS, REACH
* WHMIS 2015
* Safe Work Australia

SECTION 4: FIRST AID MEASURES**4.1. Description of first aid measures**

Inhalation:	Remove to fresh air. If not breathing, administer artificial respiration. Contact physician immediately.
Skin contact:	Flood area with water while removing contaminated clothing. Contact physician.
Eye contact:	Flush eyes for at least 30 minutes with large amounts of water. Contact physician.
Ingestion:	Do not induce vomiting. If conscious, dilute stomach contents with large quantities of milk or water. Contact physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Corrosive to eyes, skin and mucous membranes, which can result in strong irritation, burning and tissue damage. Harmful if swallowed. Vapors can be severely irritating to the eyes and respiratory tract. Prolonged or repeated contact may cause asthma, skin sensitization and other allergic responses.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIREFIGHTING MEASURES**5.1. Extinguishing media**

Suitable extinguishing media: Carbon dioxide, dry chemical or alcohol-resistant foam

Unsuitable extinguishing media: No data available

5.2. Special hazards arising from the substance or mixture

May generate: ammonia gas, toxic nitrogen oxide gases. Incomplete combustion may form carbon monoxide. Use of water may result in the formation of very toxic aqueous solutions.

5.3. Advice for firefighters

Recommend Firefighters wear self-contained breathing apparatus.

Flammability Classification: –

HAZCHEM Emergency Action Code: 3 Z

SECTION 6: ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Provide adequate ventilation. Utilize exposure controls and personal protection as specified in Section 8.

6.2. Environmental Precautions

Keep out of sewers, streams and waterways.

6.3. Methods and material for containment and cleaning up

Scoop up and transfer to a suitable container for disposal.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE**7.1. Precautions for safe handling**

Avoid all direct contact. Wash thoroughly after handling. Utilize exposure controls and personal protection as specified in Section 8. Remove contaminated clothing immediately. Wash clothing before reuse. Contaminated work clothing must not be allowed out of the workplace. Contaminated leather including shoes cannot be decontaminated and should be discarded. Do not contaminate with sodium nitrite or other nitrosating agents, which could cause the formation of cancer-causing nitrosamine. Do not eat, drink or smoke when using this product. Avoid creating and breathing dust during removal, drilling, grinding, sawing or sanding.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry area.

7.3. Specific end use(s)

No special precautions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1. Control parameters****Occupational exposure limit values**

Ingredients	OSHA PEL ¹		ACGIH TLV ²		UK WEL ³		AUSTRALIA ES ⁴	
	ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³
1,2-Ethanediamine, N-(2-aminoethyl)-, reaction products with bisphenol A diglycidyl ether homopolymer	–	–	–	–	–	–	–	–
Diethylenetriamine	1	4	1 (skin)	4.2	1 (skin)	4.3	1 (skin)	4.2
Silicon carbide	(total) (resp)	15 5	(total) (resp)	10 3	(total) (resp)	10 4	–	10
Silica (Quartz)	(resp)	0.05	(resp)	0.025	(resp)	0.1	(resp)	0.1

¹ United States Occupational Health & Safety Administration permissible exposure limits

² American Conference of Governmental Industrial Hygienists threshold limit values

³ EH40 Workplace exposure limits, Health & Safety Executive

⁴ Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003]

Derived No Effect Level (DNEL) according to Regulation (EC) No 1907/2006:

Workers

Not available

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No 1907/2006:

Not available

8.2. Exposure controls

8.2.1. Engineering measures

Provide sufficient ventilation to keep the vapor concentrations below the exposure limit. Provide readily accessible eye wash stations and safety showers. If it is necessary to alter the final cured product such that dust may be generated, use adequate dust extraction or damp down.

8.2.2. Individual protection measures

Respiratory protection: Not normally needed. In case of insufficient ventilation, wear suitable respiratory equipment (e.g., EN filter type A-P2).

Protective gloves: Chemical resistant gloves (e.g., nitrile rubber, butyl rubber, neoprene, PVC)

Diethylenetriamine:

Contact type	Glove material	Layer thickness	Breakthrough time*
Full	neoprene	0.65 mm	> 480 min.
Splash	natural rubber	0.6 mm	> 60 min.

*Determined according to EN374 standard.

Eye and face protection: Full face shield with goggles underneath.

Other: Impervious clothing as necessary to prevent skin contact.

8.2.3. Environmental exposure controls

Refer to sections 6 and 12.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	paste	Odour	amine odor
Colour	black	Odour threshold	not determined
Initial boiling point	not applicable	Vapour pressure @ 20°C	not applicable
Melting point	not determined	% Aromatics by weight	0%
% Volatile (by volume)	< 1%	pH	not applicable
Flash point	> 209°C (>392°F)	Relative density	1.6 kg/l
Method	Closed Cup	Weight per volume	9.07 lbs/gal.
Viscosity	100K - 180K cps @ 25°C	Coefficient (water/oil)	< 1
Autoignition temperature	not determined	Vapour density (air=1)	> 1
Decomposition temperature	no data available	Rate of evaporation (ether=1)	< 1
Upper/lower flammability or explosive limits	not determined	Solubility in water	negligible
Flammability (solid, gas)	not applicable	Oxidising properties	no data available
Explosive properties	no data available		

9.2. Other information

None

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

Refer to sections 10.3 and 10.5.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

No dangerous reactions known under conditions of normal use.

10.4. Conditions to avoid

Open flames and red hot surfaces.

10.5. Incompatible materials

Strong oxidizers like liquid Chlorine and concentrated Oxygen.

10.6. Hazardous decomposition products

Carbon Monoxide, NO_x, amines and other toxic fumes.

SECTION 11: TOXICOLOGICAL INFORMATION**11.1. Information on toxicological effects**

Primary route of exposure under normal use: Inhalation, skin and eye contact. Personnel with pre-existing asthma, chronic respiratory disease and skin and eye conditions are generally aggravated by exposure.

Acute toxicity -**Oral:**

If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach. Harmful if swallowed. ATE-mix = 1064 mg/kg.

Substance	Test	Result
1,2-Ethanediamine, N-(2-aminoethyl)-, reaction products with bisphenol A diglycidyl ether homopolymer	LD50, rat	200-500 mg/kg
Diethylenetriamine	LD50, rat	1080 mg/kg
Silicon carbide	LD50, rat	> 3000 mg/kg

Dermal:

ATE-mix = 7730 mg/kg.

Substance	Test	Result
Diethylenetriamine	LD50, rabbit	1090 mg/kg
Silicon carbide	LD50, rabbit	> 3000 mg/kg

Inhalation:

Vapors can be severely irritating to the eyes and respiratory tract.

Substance	Test	Result
Diethylenetriamine	LC50, rat, 4 h	No mortality at vapor saturation level

Skin corrosion/irritation:

Causes burns.

Substance	Test	Result
Diethylenetriamine	Skin irritation, rabbit	Corrosive

Serious eye damage/irritation:

Causes serious eye damage.

Substance	Test	Result
Diethylenetriamine	Eye irritation	Corrosive

Respiratory or skin sensitisation:

Prolonged or repeated contact may cause asthma, skin sensitization and other allergic responses.

Substance	Test	Result
Diethylenetriamine	Skin sensitization, guinea pig	Sensitizing

Germ cell mutagenicity:

Diethylenetriamine, Silicon carbide: based on available data, the classification criteria are not met.

Carcinogenicity:

The International Agency for Research on Cancer (IARC) and the National Toxicology Program (NTP) have classified inhaled silica as a human carcinogen. The silica in this product does not separate from the mixture or in of itself become air-borne, therefore it does not present a hazard in normal use.

Reproductive toxicity:

Diethylenetriamine, Silicon carbide: not expected to cause toxicity.

STOT-single exposure:

Diethylenetriamine: May cause respiratory irritation.

STOT-repeated exposure:

Diethylenetriamine, Silicon carbide: based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

Other information: None known

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

Many aquatic species are intolerant to corrosive material such as the unreacted curing agent.

12.2. Persistence and degradability

Unreacted components (Parts A and B), improperly released to the environment, can cause ground and water pollution. Diethylenetriamine: expected to be resistant to biodegradation.

12.3. Bioaccumulative potential

Diethylenetriamine: bioconcentration in aquatic organisms is not expected to be significant (log Kow: -2.13).

12.4. Mobility in soil

Liquid. Slightly soluble in water. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9). Diethylenetriamine: expected to be highly mobile in soil.

12.5. Results of PBT and vPvB assessment

Not available

12.6. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Unreacted components are a special waste (classified as hazardous according to 2008/98/EC). Combine resin and curative. The final cured material is considered nonhazardous. Landfill sealed containers with stabilized and solidified liquids in a properly licensed facility. May be incinerated at an appropriate facility. Check local, state and national/federal regulations and comply with the most stringent requirement.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

ADR/RID/ADN/IMDG/ICAO: UN2735

TDG: UN2735

US DOT: UN2735

14.2. UN proper shipping name

ADR/RID/ADN/IMDG/ICAO: AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS DIETHYLENETRIAMINE)

TDG: AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS DIETHYLENETRIAMINE)

US DOT: AMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS DIETHYLENETRIAMINE)

14.3. Transport hazard class(es)

ADR/RID/ADN/IMDG/ICAO: 8

TDG: 8

US DOT: 8

14.4. Packing group

ADR/RID/ADN/IMDG/ICAO: III

TDG: III

US DOT: III

14.5. Environmental hazards

NO ENVIRONMENTAL HAZARDS

14.6. Special precautions for user

NO SPECIAL PRECAUTIONS FOR USER

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

NOT APPLICABLE

14.8. Other information

US DOT: Shipped as Consumer Commodity ORM-D in packaging having a rated capacity gross weight of 66 lb. or less (49 CFR 173.154(c)). ERG NO. 153

IMDG: EmS F-A, S-B, IMDG segregation group 18-Alkalis

ADR: Classification code C7, Tunnel restriction code (E)

SECTION 15: REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****15.1.1. EU regulations**

Authorisations under Title VII: Not applicable

Restrictions under Title VIII: None

Other EU regulations: Directive 94/33/EC on the protection of young people at work.

15.1.2. National regulations**US EPA SARA TITLE III****312 Hazards:**

Immediate
Delayed

313 Chemicals:

None

Other national regulations: National implementation of the EC Directive referred to in section 15.1.1.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION

Abbreviations and acronyms: ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE: Acute Toxicity Estimate

BCF: Bioconcentration Factor

cATpE: Converted Acute Toxicity point Estimate

CLP: Classification Labelling Packaging Regulation (1272/2008/EC)

ES: Exposure Standard

GHS: Globally Harmonized System

ICAO: International Civil Aviation Organization

IMDG: International Maritime Dangerous Goods

LC50: Lethal Concentration to 50 % of a test population

LD50: Lethal Dose to 50% of a test population

LOEL: Lowest Observed Effect Level

N/A: Not Applicable

NA: Not Available

NOEC: No Observed Effect Concentration

NOEL: No Observed Effect Level

OECD: Organization for Economic Co-operation and Development

PBT: Persistent, Bioaccumulative and Toxic substance

(Q)SAR: Quantitative Structure-Activity Relationship

REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)

REL: Recommended Exposure Limit

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail

SDS: Safety Data Sheet

STEL: Short Term Exposure Limit

STOT RE: Specific Target Organ Toxicity, Repeated Exposure

STOT SE: Specific Target Organ Toxicity, Single Exposure

TDG: Transportation of Dangerous Goods (Canada)

TWA: Time Weighted Average

US DOT: United States Department of Transportation

vPvB: very Persistent and very Bioaccumulative substance

WEL: Workplace Exposure Limit

WHMIS: Workplace Hazardous Materials Information System

Other abbreviations and acronyms can be looked up at www.wikipedia.org.

Key literature references and sources for data: Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST)
Chemical Classification and Information Database (CCID)
European Chemicals Agency (ECHA) - Information on Chemicals
Hazardous Chemical Information System (HCIS)
National Institute of Technology and Evaluation (NITE)
Swedish Chemicals Agency (KEMI)
U.S. National Library of Medicine Toxicology Data Network (TOXNET)

Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008 [CLP] / GHS:

Classification	Classification procedure
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Acute Tox. 4, H302	Calculation method
Skin Sens. 1, H317	Bridging principle "Dilution"

Relevant H-statements: H302: Harmful if swallowed.
H312: Harmful in contact with skin.
H314: Causes severe skin burns and eye damage.
H317: May cause an allergic skin reaction.
H318: Causes serious eye damage.
H330: Fatal if inhaled.
H335: May cause respiratory irritation.

Hazard pictogram names: Corrosion, exclamation mark

Changes to the SDS in this revision: Section 1.3.

Date of last revision: 26 April 2018

Further information: None

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.